

Transforming Logistics Service Provider Supply Chain Operations Through Automation

Expanding Scope of Automation in the Unified Supply Chain

A comprehensive understanding of supply chain automation is paramount in today's industry. Recognizing automation as a multifaceted concept, far beyond the realm of robotics, is critical for developing effective strategies for its adoption and practical application.

- Beyond Robotic Boundaries: Automation transcends robotics, merging multiple technologies for smart, independent decision-making. This shift marks a new era in supply chain management, where machines and algorithms work harmoniously to streamline processes.
- **Data-Driven Intelligence:** The essence of true automation lies in its intelligence, rooted in the vast streams of enterprise data. This intelligence, bolstered by innovations like interoperable solutions, centralized information and Edge technologies, revolutionizes how businesses interpret and act upon information.
- Focused on Optimal Outcomes: The ultimate goal of automation is to enhance business outcomes. Through a combination of software, hardware, and hybrid systems, automation empowers businesses to make smarter decisions, driving efficiency and growth.

For more details on this topic, we recommend reading our Industry Brief <u>Navigating the Future: The Essential Role of Multi-Faceted Automation in Modern</u> <u>Supply Chains</u>

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Automation Maturity Framework



Automation Maturity Framework

This Automation Maturity Framework provides enterprises a roadmap of various stages of automation, underscoring the importance of rethinking automation as a multi-faceted pursuit.

Digitalization

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Transforming traditional processes into streamlined digital ones, going beyond simple data conversion to enhance tasks like data entry and record-keeping.

Optimization

Employing software to identify and implement the most efficient operational options and outcomes, leveraging intelligent systems for enhanced logistics management.



Predictive

Using historical and near real-time data to forecast future needs and scenarios, enabling proactive decision-making and strategic planning.



Autonomous

Implementing self-operating technologies such as decision-making software for selecting transportation carriers and scheduling tasks for labor and robots.

Essential Need for Logistics Service Providers (LSPs) to Accelerate Automation Across the Supply Chain

Automation has shifted from a futuristic idea to an essential tool driving efficiency, sustainability, and competitiveness in the LSP industry. By integrating automation into their operations, LSPs enhance their adaptability and customer satisfaction, establishing themselves as innovators and market leaders.

- **Competitive Edge Through Automation:** In logistics, automation is critical for operational efficiency and strategic decision-making. It boosts speed, cuts costs, and provides crucial data insights, setting new standards in the competitive landscape.
- Seamless Supply Chain Integration: The integration of automation across LSPs' supply chains ensures smooth operations and flexibility. It offers real-time visibility and quick adaptation to market shifts, elevating customer service to new heights.
- Leadership and Innovation in Automation: For LSPs, embracing automation is key to future-proofing their operations. It fosters innovation, supports sustainable practices, and empowers the workforce, driving the industry forward.

While automation is helping drive today's business success, the possibilities continue to grow exponentially. As we look to the future, some pieces in this guide may be visionary.



Transforming LSP Operations With Multi-Dimensional **Supply Chain Automation**

Automation as a Transformational Force in Logistics Service Providers

For LSPs, automation is more than just robotics or artificial intelligence (AI); it is a holistic shift transforming all operational areas. This transformative journey redefines LSPs from the ground up, reshaping everything from transportation to warehouse management and beyond.

Revolutionizing Supply Chain Operations

Imagine a future where LSP transportation and yard management, with extensive automation, achieve unprecedented efficiency through synchronized logistics and datadriven insights. Warehouse operations and order management evolve with market demands, leveraging automation for swift, precise order processing and inventory management. This transformation enhances workforce management, optimizing resource allocation for greater operational effectiveness.

The Future of LSPs Growth and Innovation through Automation

The story of LSPs and automation is a testament to the power of integrated, multifaceted technological adoption to elevate their service delivery and gain a competitive edge in the rapidly evolving market. It is a path that leads LSPs towards a future filled with strategic growth and robust innovation, demonstrating automation's extensive capabilities and impact in reshaping the logistics industry to serve their customers better.





Exploring a Pathway of Multifaceted and Interoperable Automation Across a Unified Supply Chain

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Order Management

Why: Accuracy in order lifecycle, maximized fulfillment

How: Barcode scanning, real-time tracking, system integration When: Order processing, inventory control

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Warehouse Management

Why: Inventory accuracy, optimized throughput, maximized fulfillment How: Barcode scanning, real-time tracking, robotics When: Order processing, inventory control, labor management

Micro-Fulfillment

Why: Dynamic inventory management, agile fulfillment
How: Digital tools, mobile-ready frameworks
When: Adapting to market changes, inventory needs



Returns & Reverse Logistics Management

Why: Reduced returns costs, increased customer lifetime value How: Digital returns initiation, orchestration platform, self-service devices When: Automating policy enforcement, intelligent returns routing and processing

Warehouse Execution System

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Why: Operational synchronization, laborrobotics efficiency
How: Task prioritization and optimization, dynamic workflow coordination
When: Real-time task management, proactive resource planning



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Labor and Workforce Management

Why: Optimal staffing, labor cost management How: Digital timekeeping, scheduling systems When: Efficient shift planning, performance monitoring



Edge

Why: Real-time data processing, decision-making capabilities How: Edge computing devices, advanced analytics When: Immediate data analysis and action

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Yard Management

Why: Enhanced yard efficiency, reduced idle times

How: Digital tracking, automated entry/exit, predictive analytics

When: Automating arrivals and departures,

managing dock assignments and turnaround times

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Revolutionize Order Management for Peak Efficiency and Accuracy in Operations

Order Management enhances the order lifecycle from placement to delivery, ensuring accuracy, speed, and satisfaction. Integration with Warehouse and Transportation Management enables real-time order tracking, efficient resource use, and smooth goods distribution.

Business Values of Automation:



Increased Accuracy and Speed



Improved Customer Experience



Cost Efficiency





Use Cases in Order Management by Maturity Stages

Digitalization Transitioning from manual and paper- based workflows to digital solutions, it implements technology such as Electronic Data Interchange (EDI) for task automation, enhancing accuracy and speed.	Optimization Refine digital operations by integrating ERP, Transportation and Warehouse Management, which streamlines processes, aids in strategic decision- making, and cuts down on expenses.	Predictive By analyzing past data to forecast future needs, it employs predictive analytics and machine learning to meet customer demand proactively and maintain optimal inventory levels, bolstering supply chain resilience.	Autonomous Employ autonomous solutions and artificial intelligence (AI) for real-time, autonomous order management, ensuring precise tracking and execution throughout the order lifecycle for peak efficiency.
 Electronic Order Processing: Streamlines order entry and processing through digital solutions, improving accuracy and efficiency. Real-Time Order Tracking: Provides clients and operational teams with instant access to order status, enhancing transparency and communication. 	 Logistics Functions Integration: Combines transportation, warehousing, and other logistics functions into a cohesive system for more efficient order handling. Route Planning Enhancement: Utilizes sophisticated algorithms to determine the most efficient delivery routes, saving time and reducing fuel costs. 	 Demand Forecasting Implementation: Analyzes historical data to predict future demand, optimizing inventory levels and reducing waste. 	 Autonomous Vehicle Utilization: Deploys self-driving vehicles for deliveries, increasing efficiency and reducing the need for manual intervention. Al-driven decision-making: Employs AI algorithms to autonomously allocate resources and manage orders based on real-time data, enhancing responsiveness and agility.

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Overview: Warehouse Management

Transform Warehouse Operations With Comprehensive Control and Precision

Warehouse Management entails overseeing all warehouse operations specific to logistics services. This includes inventory control, processing orders, and efficiently managing labor and robotics to streamline LSP warehouse operations.

Business Values of Automation:



Inventory Accuracy



Optimized Throughput

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Maximized Order Fulfillment Speed



Use Cases in Warehouse Management by Maturity Stages

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Digitalization Employs barcode scanning for real-time inventory and return item tracking, reducing order processing errors.	Optimization Implements automated storage and picking routes for both outbound orders and inbound returns, enhancing space use and expediting fulfillment and restocking.	Predictive Analyzes sales, inventory, and return data to predict future stock and return volume needs, allowing for more informed procurement, stocking, and return processing decisions.	Autonomous Integrates advanced robotic systems and autonomous vehicles for efficient handling of inventory and returned products, moving towards a fully automated warehouse environment.
 Automated Inventory Management: Simplifies inventory challenges, ensuring focus on execution over inventory management with FIFO/FEFO stock rotation. Labor Management Automation: Increases workforce efficiency and retention by automating time tracking and supervision and promoting feedback. Inventory Visibility with RFID and Cameras: Improves warehouse tracking, ensuring accurate inventory placement and accounting. 	 Workflow Automation: Warehouse Management and Warehouse Execution Systems collaboratively automate work management, driving wall-to-wall operational efficiency. Robotics Technology: Optimizes warehouse efficiency around routes and picking to ensure cohesive operation of all warehouse solutions. 	 Responsive to Disruptions: Warehouse Management and Warehouse Execution Systems collaboratively adjust to logistical variances like early or late trailer arrivals, maintaining operational flow and preparing for new shipments. 	 Warehouse Billing Automation: Automate billing processes, reducing manual workload. Mobility Solutions: Utilizes mobility solutions to automate previously manual intensive warehouse tasks such as picking and sorting items and loading and unloading goods. Robotic Process Advancements: Leverages modern robotics to replace labor-intensive tasks, advancing operational capabilities.

Overview: Warehouse Execution System

Enhance Warehouse Synchronization With Real-Time Execution Control

Warehouse Execution System interleaves warehouse robotics and labor, aligning incoming orders and tasks with resources and inventory, to improve operational flow and efficiency.

Business Values of Automation:



Real-Time Coordination



Labor Optimization



Reduced Operational Costs







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Digitalization Efficiently integrates automated systems and robotics for task management in warehousing, balancing human and robotic resource use.	Optimization Dynamically coordinates workflows between automation and labor to maximize throughput and reduce bottlenecks.	Predictive Uses real-time analytics to anticipate order volume changes, guiding proactive resource and workload planning.	Autonomous Employs AI to autonomously adapt warehouse operations, seamlessly integrating and synchronizing robotic and human tasks.
 Human and Robotic Work Coordination: Coordinates tasks between humans and robots, streamlining workflow and improving operational efficiency. Robotics Task Handling: These robots, backed by top tier robotics partnerships, manage specific tasks, enhancing process precision and speed. 	 Automation and Robotic Vendor Integration: Simplifies integration and increases the onboarding speed of robotic solutions, enhancing the time to value for resource orchestration and fulfillment. Resource and Task Optimization: Automates operational decisions like task timing and resource allocation, allowing supervisors to focus on critical exceptions. 	 Workload and Workforce Forecasting: Predicts the time needed for task completion and the workforce required, improving planning and resource allocation. Volume Prediction for Future Planning: Utilizes machine learning (ML) and AI to predict future workload and workforce needs, guiding site-specific rule applications. 	 Robotic System Onboarding and Synchronization: Facilitates the swift deployment of new robotic fleets and integration of automation technologies, adapting quickly to demand changes. Labor and Robotics Synchronization: Ensures seamless task management by interleaving multi-vendor robotics with labor forces, driving towards autonomous operation.

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Overview: Labor and Workforce Management

Maximize Workforce Efficiency With Data-Driven Insights and Strategies

Labor and Workforce Management focuses on optimizing labor aspects such as scheduling, time tracking, and performance in logistics operations, ensuring efficient workforce utilization and high levels employee retention.

Business Values of Automation:

ົ່ວີ Optimal Staff Scheduling



Labor Cost and Retention Management

Performance Monitoring





Use Cases in Labor and Workforce Management by Maturity Stages

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Digitalization	Optimization	Predictive	Autonomous
Implements digital timekeeping and	Utilizes data analytics to balance labor	Forecasts future workforce requirements	Integrates AI for strategic labor planning,
scheduling systems, facilitating more	demand with availability, ensuring optimal	based on historical data and projected	automating scheduling and allocation
accurate labor tracking and efficient shift	staffing levels while reducing overtime	workload, enabling proactive	tasks, and enhancing decision making
planning.	costs.	staffing adjustments.	with minimal manual intervention.
• Seamless Schedule Access: Provides mobile and desktop access to schedules, shift preferences, and attendance, allowing managers to coordinate actions directly on the floor.	• Employee Preference Scheduling: Utilizes employee preferences in scheduling to improve satisfaction and reduce turnover, optimizing workforce allocation.	 Predictive Workforce Planning: Predict labor needs and scheduling, employing machine learning to forecast and optimize workforce deployment. 	 AI-Driven Resource Allocation: Supports AI capabilities to autonomously fill staffing gaps and optimize resource distribution, minimizing managerial overhead. Performance Benchmarking: The system will autonomously evaluate individual productivity and utilization against standards and peers.



Redefine Warehousing With Dynamic Micro-Fulfillment Strategies

Micro-Fulfillment offers a flexible warehousing and fulfillment strategy including back of store, micro-distribution, dark store, last-mile delivery, and buy online, pickup in-store (BOPIS) fulfillment, dynamically adapting to market changes and inventory needs specific to logistics services.

Business Values of Automation:



Dynamic Inventory Management



Agile Fulfillment and Cross-Dock Strategies

More Sustainable Operations





Use Cases in Micro-Fulfillment by Maturity Stages

Digitalization Utilizes a mobile-optimized framework for workflow automation, streamlining resource management and harnessing digital technologies to automate inventory management and accelerate fulfillment.	Optimization Dynamically adjusts warehousing strategies and incorporates options such as BOPIS, based on ongoing sales data to maintain optimal inventory levels and ensure efficient order processing.	Predictive Employs predictive analytics for market trend analysis and inbound and outbound processing insights, enabling proactive adjustments in inventory and fulfillment strategies.	Autonomous Autonomously manages and adjusts warehousing and fulfillment operations, including cross-docking automation for rapid product turnaround, aligning with real-time market changes.
 Integration of Digital Tools: Utilizes advanced digital tools for real-time monitoring and management of inventory, orders, and fulfillment processes. Mobile-Ready Extensible Framework: Ensures that the system is adaptable and accessible on mobile platforms, enhancing flexibility and scalability. 	 Dynamic Strategies: Adapts warehousing strategies dynamically based on ongoing sales data for optimal inventory levels and efficient order processing. Omni-Channel Options from Stores: Such as store pickup, BOPIS, drive-thru, curbside, and same-day with flexible store picking options (single, batch, zone), carrier assignment, manifesting, and return to stock. 	 Market Trend Analysis: Employs predictive analytics to anticipate market trends for proactive inventory and fulfillment strategy adjustments. Inbound and Outbound Processing: Directed and undirected unload and receiving matched with directed and undirected picking with logical tour building for efficiency. 	 Cross-Docking Automation: Supports cross-docking scenarios like Consignee, Opportunistic, and Planned, allowing for rapid turnaround of products. Extensive API Opportunities: Leverages APIs to automate receiving inbound shipments and managing outbound orders, enhancing efficiency and readiness for outbound shipping.

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Revolutionize Transportation With Advanced Management Capabilities

Transportation Management focuses on optimizing transportation logistics, including carrier and mode selection, route planning, and efficient handling of returns, tailored to meet the unique needs of logistics operations.

Business Values of Automation:



Improved Transportation Costs and Sustainability



Improved Carrier Management



Real-Time Tracking and Updates





Use Cases in Transportation Management and Optimization by Maturity Stages

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Digitalization Reduces paperwork, streamlines processes, and enhances shipment tracking accuracy through advanced digital systems.	Optimization Utilizes algorithms for efficient routing and carrier selection, balancing cost and efficiency for both deliveries and returns.	Predictive Leverages data to forecast shipping and return volumes, adjusting strategies for market and logistical changes.	Autonomous Al integration automates routing and carrier decisions, dynamically responding to disruptions and volume changes.
 Real-Time Visibility Tracking: Enhances LSP operations by eliminating manual phone calls for shipment tracking. Centralized Data Lake with Snowflake: Simplifies complex data management, ensuring easy and quick access for LSPs. Workflow Digitalization: Enhances efficiency by transforming traditionally manual processes into streamlined, digital workflows, facilitating quicker decision-making and operational agility. 	 Strategic Transportation Optimization: Utilizes technology and algorithms to select the right transportation modes, rates, routes, and carriers to create cost-efficient and sustainable load plans. Load Building: Improves fuel efficiency and delivery times by building optimized loads. Optimal Load Accuracy: Facilitates faster tender acceptance by providing high-quality, optimized load configurations for carriers. 	 Execution Mode with Real-Time Visibility Signals: Enables precise tracking and alerts LSPs to potential transit discrepancies for proactive re-routing and increased customer visibility and support. Dynamic Capacity Planning: Utilizes predictive analytics to anticipate future shipping demands and return volumes, allowing LSPs to optimize resource allocation and fleet management. 	 Controlled, Sequential Tendering: Automates the carrier assignment process, increasing operational efficiency for LSPs. Job Server Framework: Allows LSPs to automate transportation management workflows, reducing manual tasks and speeding up production operations.

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Optimize Yard Operations With Digital Tracking Innovations

Yard Management involves coordinating logistics within yards, managing vehicle movements, automating and centralizing gate activities, and focusing on dock scheduling.

Business Values of Automation:

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Efficient and Accurate Vehicle Coordination From Gate to Dock



Reduced Loading/Unloading Times

(Enhanced Safety and Compliance



Use Cases in Yard Management by Maturity Stages

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Digitalization	Optimization	Predictive	Autonomous
Introduces vision-based technology for	Automates yard entry and exit processes	Harnesses predictive analytics to anticipate	Employs autonomous technology, such
real-time visibility of vehicles and trailers	and optimizes dock assignments based on	and mitigate potential yard congestion	as camera systems, to streamline yard
in the yard and movement, enhancing	real-time data, reducing vehicle idle	issues, proactively managing resources and	movements, and optimize yard
yard management efficiency.	times and improving throughput.	space.	operations.
 Vision-Based Gate Check: Implements computer vision with object recognition and machine learning to tag and monitor equipment at yard gates, providing accurate and faster throughput. Digital Asset Identification: Digitally monitors equipment, vital for reduced fees and fewer lost loads. Dynamic Yard Mapping: Maintains updated yard maps with equipment locations and statuses, enabling faster logistics turnaround. 	 Efficient Equipment Allocation: Leverages algorithm-driven tools to route equipment such as trailers to docks more efficiently, reducing wait times and improving throughput. Automated Dock Assignment: Integrates real-time data analysis to assign and reassign docks based on current equipment statuses, expected arrivals, and departures, optimizing the use of available space and resources. 	 Predictive Alerting: Utilizes predictive analytics to provide alerts for potential detention and demurrage, enhancing LSPs' ability to manage yard time and costs effectively, minimizing delays in supply chains and reducing unwanted fees and frustrations. 	 ML Enabled Gate Check: Leverages ML and optical character recognition to automate equipment check-in and yard location assignments. Edge Camera Technology: Captures critical data at the yard gate, feeding information to the Yard Management System to support autonomous operations.

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Streamline E-Commerce Returns With Innovative Logistics Solutions

Returns and Reverse Logistics Management provides an efficient and automated approach to managing the complexities of returns, making logistics service providers more attractive partners with stickier solutions for e-commerce merchants.

Business Values of Automation:



Efficient Returns Processing



Inventory Reintegration



Customer Satisfaction





Use Cases in Returns and Reverse Logistics Management by Maturity Stages

Digitalization Implements advanced digital platforms to streamline returns initiation and processing, significantly reducing manual work and improving data accuracy.	Optimization Utilizes smart technology to automate intelligent returns decision-making, capturing maximum value from returned items and minimizing waste.	Predictive Employs analytics to forecast return volumes, enabling customers to proactively adjust resources and strategies within the reverse logistics chain.	Autonomous Incorporates self-service return kiosks and pick-up drop-off (PUDO) networks, allowing LSPs to offer autonomous return options.
 Control and visibility: Digitized returns initiation allows for a paperless returns process that means a merchant knows what is coming back and when; reducing costs with efficient handling and eliminating wasteful returns shipping labels in every outbound parcel. Improve customer lifetime value: Offers customers an intuitive digital journey, removing the need for a call into customer service, adding convenience for the customer and removing cost for the retailer. 	• Optimize Return Orchestration: Advanced configurable rules engine allows retailers to automatically make the right decision for any given return based on SKU, category, dimension or return reason, routing each item directly to the right location for re- sale, repair, or waste management. This automation minimizes waste, ensures returns are within policy, and maximizes the proportion of returns which can be resold.	 Predictive Returns Forecasts: Understands incoming returns volumes before they reach a warehouse, allowing for precise resource allocation for processing and real-time inventory visibility to avoid over-replenishment. 	 Autonomous Drop-Off Kiosks: Provide the end customer with self-service, contactless return kiosks to improve their drop-off experience without requiring them to print a label. Save staff time across first-party and third-party drop-off locations, directly reducing costs in the owned network and making LSPs more attractive to host partners in the third-party network.

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Logistics service providers are stepping into a new era of efficiency with advanced automation. These LSPs are not just responding to changes; they're driving them, setting new standards in logistics. This shift towards more streamlined, predictive operations is revolutionizing the industry, aligning closer than ever with the evolving needs of customers and reshaping the future of logistics.

Visit Blue Yonder to learn more:

https://blueyonder.com/solutions/luminate-logistics

